

# IDEAL-PAK

Filling & Packaging Line Solutions

Industry Solutions Since 1949

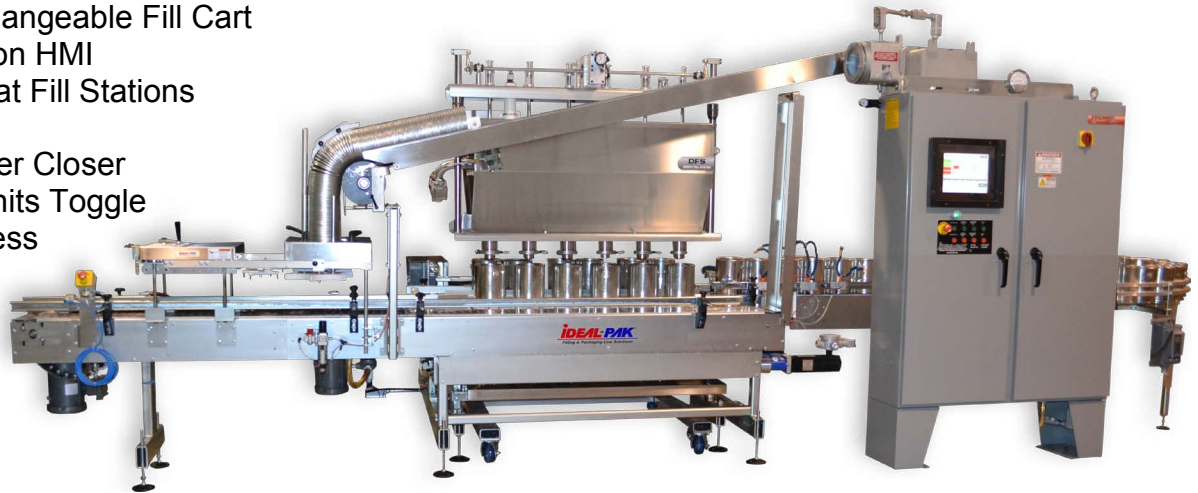
## PREMIER

Automatic Filling Machine  
E-Series

*Line*

### FEATURES

- Fills Quart to Gallon
- Patented Flush-Fill Cart System
- Patented Interchangeable Fill Cart
- SPC Displayed on HMI
- Check Weigher at Fill Stations
- Auto Preact
- Heavy Duty Roller Closer
- Lb/Kg Weight Units Toggle
- Easy Scale Access



- No Container No Fill Detection
- No Lid Sensor
- Allen-Bradley PLC
- Touchscreen HMI with Ethernet Connectivity
- Preventative Maintenance Alert
- Machine Diagnostics
- Prime Cart Control
- Container Counter
- Automatic Filter Drain
- Permanent Lubrication
- Recipe Storage
- Checkweigh Data Logging

**Model: AE4-LAM & AE6-LAM**



**IDEAL**<sup>®</sup>  
MANUFACTURING & SALES CORP.

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May be covered by one or more of the following  
U.S. Patents: #5,505,233, #5,823,406, #6,148,877, #6,595,250



#### Sizes

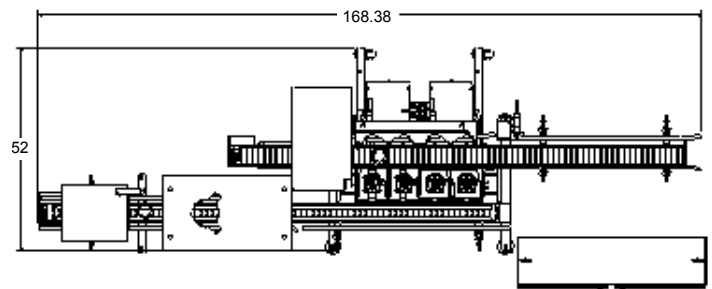
	1/2 Pint	Pails
	Pints	Kegs
●	Quart	Drums
●	Gallons	Totes

### Machine Specifications

Electrical	230/460 VAC, 3Ø, 60Hz		
Air	9 SCFM @ 80 PSI (clean dry air) (does not include product supply pump)		
Speed*	Heads	4	6
	Quart	20-30	30-45
	Gallon	20-30	30-45
Accuracy	To Within $\pm$ .03 lbs		
*Fill rates will vary depending on container size, container shape, fill opening, accuracy required, product supply, as well as individual product characteristics and operation mode.			

Since we continuously strive to improve our products, we reserve the right to make changes and modifications without notice.

### Top View



## OPTIONS

- Controls for Hazardous Locations
- Rotary Tables
- Other Nozzle Configurations
- Additional Interchangeable Filling Modules
- Remote Flush Controls
- Nitrogen Container Purge
- Lid Placers
- Extended Conveyor Lengths
- Vapor Vent
- 2 Head Expandable to 4 Head Configuration AE4
- 3 Head Expandable to 6 Head Configuration AE6
- Ethernet Connectivity

### Disconnectable Cart



### DFS Cart™



- PATENTED Easy to Clean Flush-Fill Cart System
- PATENTED Disconnectable Fill Carts
- Tangle Free Movement with Ideal Fill Carts
- Easily Use Unlimited Ideal Non-Tethered Fill Carts
- Dedicate Fill Carts For Incompatible Products
- Not Strapped to the Machine, Clean Off-Line Anywhere

